



EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3853353	1	Lock washer, Pulley	
2	3850215	2	Exhaust pipe	
	3853237	2	Exhaust pipe, Gi IB	
3	3852742	2	Exhaust hose, Exhaust pipe	
4	3852604	8	Clamp, Hose to exhaust pipe	
5	3853401	1	Screw, Housing to manifold	
6	3852002		Lock washer, Screw, exhaust rise to manifold	7.4 GL, 8.2 GL, 7.4GSI
	3852002		Lock washer, Screw, exhaust rise to manifold	7.4 Gi, Gi - Port, rear, inner and starboard, rear, Outer: Use 3853266-9 with no washers.
7	3852830		Screw, Exhaust rise to manifold	7.4 GL, 8.2 GL, 7.4GSI
	3852830		Screw, Exhaust rise to manifold	7.4 Gi Gi - Port, rear, inner and starboard, rear, Outer: Use 3853266-9 with no washers.
	3853266		Screw, Exhaust rise to manifold	7.4 Gi Gi - Port, rear, inner and starboard, rear, Outer: Use 3853266-9 with no washers.
8	3850496	2	Gasket, Elbow	
9	3852362	2	Exhaust pipe	
10	3852476	2	Cap, Manifold	
11	3853326	8	Screw, Exhaust manifold	
12	3852602	2	Clamp, Manifold cap	
13	3852220	1	Pulley, Water pump	
14	3852505		Pulley, Water pump	
16	3853354	1	Washer, Torsional damper	
17	3853502	1	Flange screw, Torsional damper	
18	3852696	2	Exhaust hose, High rise to elbow	
19	3852507	2	Stud, Water pump	
20	3853539	2	Screw, Water pump	
21	3855472	4	Screw, Pipe to gimbal	
22	3853404	8	Lock nut, Manifold stud to engine	
23	3853983	1	Thermostat	
24	3852140	8	Stud, Manifold to engine	
25	3852111	1	Gasket, Thermostat housing	
26	3854118	1	Water pump	
27	3853361	2	Gasket, Pump to block	
29	3852602	2	Clamp, Hose	
30	3852058		Washer, Screw, exhaust riser to manifold	7.4 GL, 8.2 GL, 7.4GSI
	3852058		Washer, Screw, exhaust riser to manifold	7.4 Gi, Gi - Port, rear, inner and starboard, rear, Outer: Use 3853266-9 with no washers.
31	3854383	1	Housing, Thermostat	7.4 GL, 8.2 GL
	3855018	1	Thermostat housing, Thermostat	7.4 Gi, 7.4GSI
32	3852029	1	Sender, Water temperature	7.4 GL, 8.2 GL
	3850999	1	Plug, Water pump	7.4 Gi, 7.4GSI
34	3850419	1	Hose, Engine cooler to thermostat	
35	3852098	2	Clamp, Hose	
37	3853241	1	Hose, Water pump to thermostat	
38	3852602	3	Clamp, Hose	
39	3853390	4	Screw, Pulley to pump	
40	3851000	1	Exhaust pipe	290 DP
	3850794	1	Exhaust pipe, Gi IB	SX, DP-S
41	3853470	3	Screw, Crankshaft pulley	7.4 GL, 7.4 Gi
	3853557	3	Screw, Crankshaft pulley	8.2 GL, 7.4GSI
42	3852071	1	O-ring, Thermostat	
43	3852597	2	Hose, Thermostat to manifold	7.4 GL, 8.2 GL, Gi and Gsi use 3854854-1 for port side.
44	3852607	1	V-belt, Alternator	7.4 GL, 8.2 GL
	3854643	1	V-belt, Alternator	7.4 Gi, 7.4GSI
45	3853391	1	Screw, Housing to manifold	
46	3853860	8	Clamp, Hose, high rise	
47	3852649	1	Bracket, Center lift	
48	3855270	2	Exhaust pipe	
	3850740	1	Plug	
49	3852472	2	Gasket, Manifold to engine	
50	3850410	1	Bracket, Water pump	
51	3850422	1	Clamp, Water pump inlet	
52	3852602	1	Clamp, Water pump outlet	

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Upd: 15 FEB 2006

HU, 7.4 GL, 8.2 GL; 7.4 Gi; 7.4 Gsi

VOLVO
PENTA

EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
53	3850286	1	Hose, Sea water intake to water pump	
	3854762	1	Hose, Sea water intake to water pump, Gi IB	
54	3850285	1	Hose, Water pump to cooler	7.4 GL, 8.2 GL
	3854761	1	Hose, Sea water pump to reservoir	
55	3853389	2	Screw, Water pump bracket	
56	3853397	2	Screw, Water pump to bracket	
57	3852054	2	Washer, Water pump to bracket	
58	3850430	1	V-belt, Water pump	
59	3851623	1	Sea water pump	
	3853598	1	Riser, Thermostat housing	7.4 Gi, 7.4GSi
	3853566	4	Bushing, Exhaust, Gi IB	
	3852753	2	Pin, Exhaust, Gi IB	
	3853864	2	Seal, Exhaust, Gi IB	